

## SPC - Flooring

Prime World Building Material Co.,Ltd



we make our effort to keep high quality product with competitive price on the market.

We hope to be your partner in flooring business!





## Who is Prime World ?

Prime World is a young established brand in flooring industry, to meet the demand multidimensional lifestyles of people nowadays, not only for new housing needs, but also for better experience during working time, we keep focusing on product innovation, and bring the consumers the product with good quality, performance and designs.

Currently, Prime World distribute the flooring product in different market like Australia、USA、 Germany、 Japan、 Indonesia etc.

## What is SPC - flooring ?

SPC-flooring is the abbreviation of Stone Plastic Composite Flooring. The main components are limestone (Calcium carbonate) and PVC resin and PVC Calcium-zinc Stabilizer and PVC Lubricant. Differ from LVT flooring, there is no plasticizer inside, so it is more environmentally friendly.



SPC-flooring is an upgrade of Luxury Vinyl Tiles, it's the new generation of floor covering, it's the same as laminate flooring, a floating system & using click & lock joint, can be easily installed on different type of floor base, you can put it on either concrete or ceramic or existing flooring etc.

### Structure

### **1**. UV LAYER

Apply imported high quality UV material, which is stain resistant and waterproof, and effectively protect the surface of floor.

#### **2**. PVC WEAR LAYER

PVC transparent polymer layer, protect the floor from abrasion.

#### **3**. PRINTING LAYER

Decoration layer, high imitation grain of natural wood or rock showing vivid texture.

### **4.** SPC LAYER

Use the natural marble powder and polymer PVC material, and evenly mixed.

#### **5**. ACOUSTIC BACKING

Acoustic foam backing makes it quieter to walk on than laminate floor or engineered hardwood floor,and reduces noise transfer to rooms below.







## Why should choose SPC ?



## Classification

	CLASSIC (mm)	PREMIUM ( mm )
CORE THICKNESS	4	5-7
WEAR LAYER	0.3 ( 12ml )	0.5 ( 20ml )
BACK LAYER WITH EVA OR IXPE		1.5 - 2
SURFACE FINISH	embossed	registered embossing
BEVEL	micro	painted

Waterproof and moisture resistant. It's fundamentally solved the problems of wooden floor absorbs water and becomes deformed easily in damp environment.

More than 16 colors ranging from dark to light with natural wooden textures. The color can be customized.

Environment friendly, pollution free, recyclabe material, o formaldehyde.

Simple and fast installation, save time, money and labor.

Simply sweep/vacuum and mop.No cracking,No expansion,No deformation.

Super wear resistance, usually lasts 15-20 years.

Can be effectively flame retardant, fire class reach B1, fire extinguishing, do not produce any toxic gas.

Effectively eliminate insect harassment and extend usinglife.



0.2 mm AC1 (class 21) - AC2 (Class 22)





hallways

SHOP

retails

0.3mm AC3 (class 23/31)



restuarants



0.5mm AC3 (class 31) - AC4 (Class 32)



offices





education

public space

0.7mm

AC5 (class 33) - AC6 (Class 34)

## **Company Certification**



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## **Technology Data**

Characteristics	lcon	Standards	Minimum-Requirements	Result
Floorscore Certification	sterr	SCS-EC10.3-2014v3.0	Refer to Standards	Pass
CE Certification	CE	EN14041	Refer to Standards	Pass
Fire resistance	Bret	EN 9239-1 EN ISO11925-2 EN 13501-1	Critical Fluxr>8.0kw/m <sup>2</sup> Fs<150mm within 20s Smoke<750% minutes	Bri-s1
Slip resistance	1955 - 08-	EN13893	N/A	Class DS
Phthalate tests (DBP/BBP/DEHP/DINP/ DNOP/DIDP)	۲	EN14372:2004	N/A	Free
Dimension stability	K Z Z	ASTM F2199-09(R2014)	<0.25%	Manufacturing direction:- 0.046% Across-Manufacturing direction:-0.009%
Sean strength	K ¢⇒	EN 684:1995	N/A	Ave.:360N/50mm Pass Min.:330N/50mm
Residual indentation (%)	÷	ASTM F1700-13a & ASTM F1914-07(2011)	Average value <8 Individual value <10	0.4 Pass
Resistance to chemicals	<b>R</b>	ASTM F1700-13a & ASTM F925-13	No more than a slight change in surface dulling, surface attack, or staining	No change in surface dulling, surface attack, or staining was deteced
Heat stability	<b>J</b> ah	ASTM F1514-03(R2013)	△ E* ab<8	△E* ab=0.67 Pass
Static loading	÷	ASTM F970-17	N/A	0.04mm Pass
Large ball impact resistance		NALFA/ANSI LF-01-2011	N/A	No cracks or fractures occurred at the height of 2500mm
Static Electrical Propensity		EN 1815:2016 method A	≦2kV	0.2kV
Impact Insulation Class with 1.5mm Padding	ത്ത	ASTM E492-09(2016) ASTM E989-12	N/A	I IC=65
Sound Transmission Class with 1.5mm Padding		ASTM E90-2009(R2016) ASTM E413-10	N/A	STC=62
Formaldehyde	E1 HCHO	ISO 17226-1:2008	N/A	Free
Peel resistance		EN ISO 24345:2012	>54N/50mm	Longitudinal direction:95N/50mm Cross direction:95N/50mm
Castor chair (25000 Cycles)	6	EN 425:2002	N/A	No damage was found after test
Thermal conductivity	(111)	EN 12667:2001	N/A	0.154 W/(m.k)
Thermal Resistance	e	EN 12667:2001	N/A	0.033 (m <sup>2</sup> .K)/w



RETAIL



**OFFICES** 

## Where is

SPC - flooring used ?









HOUSING ROOM

BATHROOM

**KITCHEN** 



**PUBLIC SPACE** 



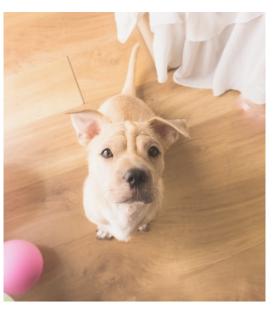
**EDUCATION** 





# Wood grain





PWS1064L-01





PWS1064L-06



PWS1064L-09



PWS1064L-02



PWS1064L-03



PWS1064L-05



PWS1064L-10



PWS1064L-12







PWS1093-03



PWS1093-04









PWS1093-05





PWS1093-06



PWS1093-07





PWS1093-11

PWS1093-12





PWS1145L-01













PWS1145L-04





PWS1145L-06



PWS1145L-07



PWS1145L-12





PWS2044L-02



PWS2044L-03



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PWS2081L-03





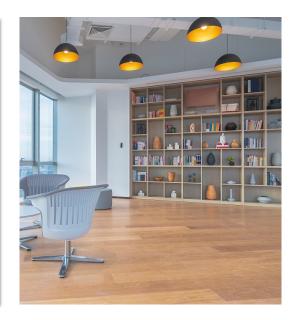
















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PWS2081L-12

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PWS2101L-01



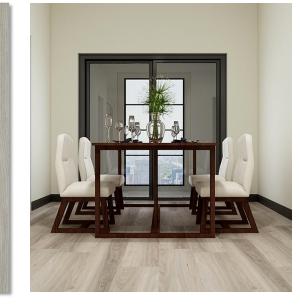






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PWS2101L-10



PWS2101L-08





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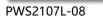


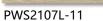
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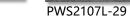


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PWS2178L-01





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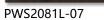


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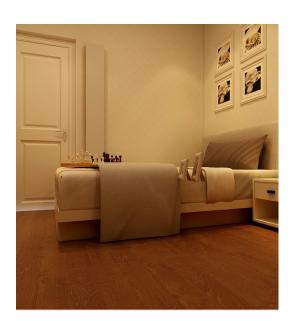
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PWS2180L-12





PWS2185L-01





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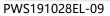
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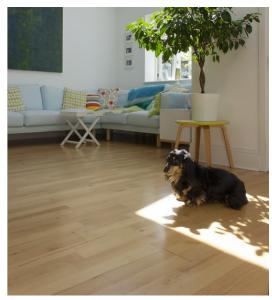




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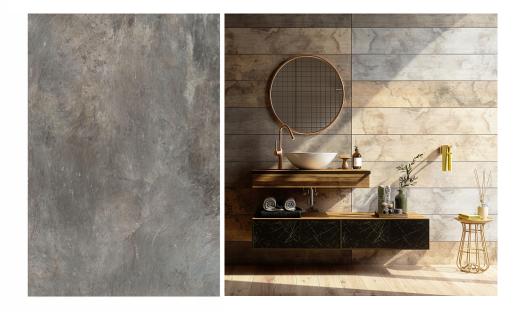
# Stone patterns





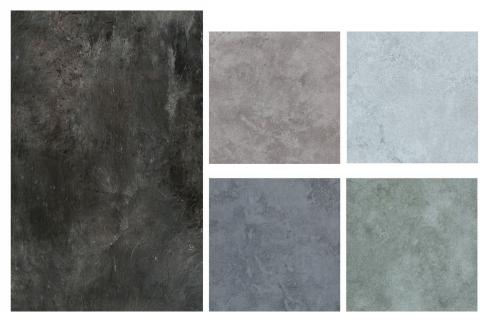












## **HOW** to install ?



For covering expansion gap on walls



For use as staircase step nosing



For proper borders of different floor levels



Quarter Round creats a subtle blend between floor and the wall



For connecting flooring with edges and along different thickness of adjoining lower surface or



For transition between floors of the same level



For use as staircase step nosing

>Fast invisible and clean installation of your skirting >Can be fitted and dismantled again and again-without damage

>Easy to use, even on floors which have already been laid

- >4-pole cables can be invisibly laid
- >Despite dimensional stability, optimally adapts to irregular masonry
- >Hign in guality, yet reasonably priced

#### UNDERPAD OPTIONS



#### INSTALLATION INSTRUCTIONS

#### PREPARATION

#### **1...SUITABLE SURFACES**

- 2. The vinyl planks should be allowed to acclimatize at room temperature (approx 20 °C/68°F) for 48 hours prior to installation.
- 3. TOOLS And SUPPLIES: Utility knife, tapping block, rubber mallet, spacers, pencil,tape measure, ruler and safety goggles.





Start in a corner by placing the first plank with the tongue side facing the wall. Use spacers along each wall to maintain an expansion space of 8-12 mm (5/16 in - 3/8 in) between the wall and the



Attach the second plank of the new row first on the long side. Tilt and push plank into place, making sure edges are lined up.Lower plank to the floor.Using a tapping block and rubber mallet, lightly tap the long side of the new plank to lock it into place.Next.lightly tap down on the top of the end joints with a rubber mallet to lock them together.Continue laying remaining planks in this manner.





c.6

pattern side upward and placing it beside the first row of planks with its end up against the far wall.Line a ruler up aceoss the end of the last full plank and across this new plank.Draw a line across the new plank with a pencil score with an utility knife and snap off.

To attach your second plank, lower and lock the

end tongue of the second plank into the end groove

of the first plank. Line up edges carefully to ensure

a close tight fit. Using a rubber mallet, lightly tap the

top of the end joints where the first and second

planks lock together.Repeat this proceduce for

each subsequent plank in the first row.Continue

connecting the first row until you reach the last full



Door frames and heating vents also require expansion room.First cut the plank to the correct length. Then place the cut plank next to its actual position and use a ruler to measure the areas to be cut out and mark them.Cut out the marked points allowing the necessary expansion.



Rotate the plank 180°so that it is back to its original orientation.Lower and lock its end tongue into the end groove of the last full plank.Lightly tap the top of the end joints with a rubber mallet until the planks are flat on the floor. You will begin the next row with the off-cut piece from the previous row to stagger the pattern.



You can trim for door frames by turning a plank upside down and using a handsaw to cut away the necessary height so that planks slide easily under the frames.Romove the spacers once the floor is completely installed.



plank

